

North Carolina Department of Labor
Occupational Safety and Health Division

Inspection Number: 318243474
Inspection Date(s): 5/6/2022 - 11/2/2022
Issuance Date: 11/2/2022

Citation and Notification of Penalty

Company Name: The Procter & Gamble Manufacturing Company
Inspection Site: 6200 Bryan Park Drive, Greensboro, NC 27214

Citation 01 Item 001 Type of Violation: **Serious**

29 CFR 1910.178(m)(1): Trucks were driven up to persons standing in front of a bench or other fixed object:

a) facility, APDO clear gel making - where the Hyster, Lift Truck, Model E60Z-30, SN G108N06068E, transporting a stainless-steel tote full of product, was driven up to an employee standing in front of a fixed object, an oil phase mixing pod, exposing the employee to struck/crushed by and/or caught between hazards. On 5/6/2022, an employee was fatally crushed between/struck by the stainless-steel tote and the oil phase pod #2, when the tote fell from the lift.

Date By Which Violation Must Be Abated:
Proposed Penalty:

Immediately Upon Receipt
\$10,000.00

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Company Name: The Procter & Gamble Manufacturing Company
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Citation 01 Item 002 Type of Violation: **Serious**

29 CFR 1910.178(o)(1): Load(s) on powered industrial truck(s) were not stable or safely arranged:

a) facility, APDO clear gel making - where the Hyster, Lift Truck, Model E60Z-30, SN G108N06068E, was used to lift a stainless-steel tote filled with clear gel; weighing approximately 3,214.34 lbs. (1458 kg), over the guardrail of the upper mezzanine to transfer the gel into oil phase #2 pod. The tote was not secured to or fastened to the lift, nor was it loaded onto the tines in a stable configuration (tote was not lifted by the forklift channels and was loaded on the end of the tines). On 5/6/2022, an employee was fatally crushed between/struck by the stainless-steel tote and the oil phase pod #2, when the tote fell from the lift.

Date By Which Violation Must Be Abated:
Proposed Penalty:

Immediately Upon Receipt
\$14,502.00

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Citation 01 Item 003 Type of Violation: **Serious**

29 CFR 1910.178(o)(6): Extreme care was not used when tilting the load forward or backward, particularly when high tiering. An elevated load was tilted forward even when the load was not in a deposit position over a rack or stack:

a) facility, APDO, clear gel making – where the tines of a Hyster powered industrial truck were tilted forward while loaded with a full stainless-steel tote, weighing 3,214.34 lbs. (1458 kg). On May 6, 2022, an employee was fatally injured when the tote fell off the lift.

Date By Which Violation Must Be Abated:
Proposed Penalty:

Immediately Upon Receipt
\$10,000.00



District Supervisor
for the Director